

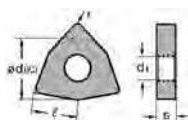
WNMG neg. Inserts for Finishing

W TRIGON TYPE
INSERTS FOR TURNING

80° Trigon Type

0° Relief

With Insert Hole



Dimensions (mm)				
WN--	l	ød (IC)	s	d1
0604--	6,52	9,525	4,76	3,81
0804--	8,69	12,7	4,76	5,16

⇒ D17, D24
D42

⇒ E13

- P** Steel
M Stainless Steel
K Cast Iron
N Non-Ferrous Metals
S Super Alloy
H Hardened Steel

WNMG

● M-Class Double Sided Bumpy Chipbreaker

Application	Shape	ISO Cat. No.	r	AC	AC	AC	AC	AC	AC	AC	AC	AC	AC	AC	AC	AC	AC	T15	T20	T30	T10	T15	G1	EH	EH	H
Fine Finishing	 NFA	WNMG 080402 NFA WNMG 080404 NFA WNMG 080408 NFA	0,2																							
			0,4																							
Fine Finishing	 NFL	WNMG 080404 NFL WNMG 080408 NFL	0,4																							
			0,8																							
Finishing	 NLU	WNMG 080404 NLU WNMG 080408 NLU WNMG 080412 NLU	0,4																							
			0,8																							
	 NLU-W	WNMG 060404 NLU-W WNMG 060408 NLU-W WNMG 080404 NLU-W WNMG 080408 NLU-W WNMG 080412 NLU-W	0,4																							
			0,8																							
Finishing	 NEF	WNMG 080404 NEF WNMG 080408 NEF	0,4																							
			0,8																							
Finishing	 NSU	WNMG 060404 NSU WNMG 060408 NSU WNMG 080404 NSU WNMG 080408 NSU WNMG 080412 NSU	0,4																							
			0,8																							
Finishing	 NSE	WNMG 080404 NSE WNMG 080408 NSE WNMG 080412 NSE	0,4																							
			0,8																							
Finishing	 NSE-W	WNMG 080404 NSE-W WNMG 080408 NSE-W WNMG 080412 NSE-W	0,4																							
			0,8																							
Finishing	 NSX	WNMG 080404 NSX WNMG 080408 NSX	0,4																							
			0,8																							

- = Euro stock
 ○ = Stock item in Japan
 ▲ = To be replaced by new item

Neg.
Inserts

C

D

K

R

S

T

V

W