

DIAMOND TYPE

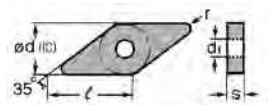
INSERTS FOR TURNING

VNMG neg. Inserts for Finishing & Medium Cutting

35° Diamond Type

0° Relief

With Insert Hole



Dimensions (mm)				
VN--	l	ød (IC)	s	d1
1604--	16,6	9,525	4,76	3,81

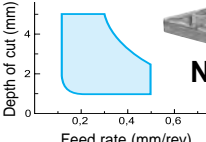
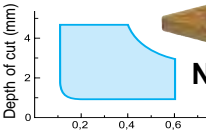
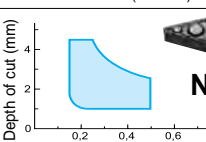
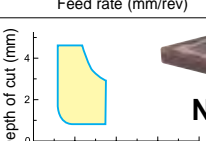
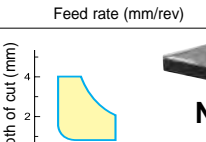
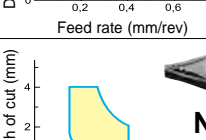
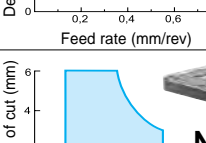
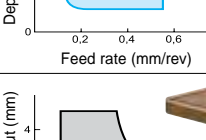
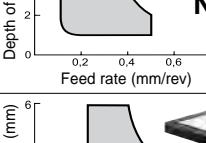


⇒ D16

- P** Steel
- M** Stainless Steel
- K** Cast Iron
- N** Non-Ferrous Metals
- S** Super Alloy
- H** Hardened Steel

VNMG

● M-Class Double Sided Bumpy Chipbreaker

Application		Shape	ISO Cat. No.	r	AC	AC	AC	AC	AC	AC	AC	AC	AC	AC	AC	AC	AC	AC	T15	T20	T30	T10	T15	G1	EH	EH	H
Medium Cut	 Depth of cut (mm) Feed rate (mm/rev) NGU	VNMG 160404 NGU VNMG 160408 NGU VNMG 160412 NGU	0,4 0,8 1,2	● ● ●	● ● ●	○ ○ ○	▲ ▲ ▲		● ● ●	● ● ●	○ ○ ○	● ● ●				▲ ▲ ▲	○ ○ ○	○ ○ ○				○ ○ ○					
Medium Cut	 Depth of cut (mm) Feed rate (mm/rev) NGE	VNMG 160408 NGE	0,8	● ● ●																							
Medium Cut	 Depth of cut (mm) Feed rate (mm/rev) NUG	VNMG 160404 NUG VNMG 160408 NUG	0,4 0,8				▲ ▲																				
Medium Cut	 Depth of cut (mm) Feed rate (mm/rev) NEG	VNMG 160408 NEG	0,8						● ●																		
Medium Cut	 Depth of cut (mm) Feed rate (mm/rev) NEX	VNMG 160404 NEX VNMG 160408 NEX	0,4 0,8						● ●	● ●	○ ○						● ●	● ●									
Medium Cut	 Depth of cut (mm) Feed rate (mm/rev) NUP	VNMG 160404 NUP VNMG 160408 NUP	0,4 0,8	● ●	● ●	▲ ▲	▲ ▲		● ●		● ●						● ●	● ●									
Medium Cut	 Depth of cut (mm) Feed rate (mm/rev) NUX	VNMG 160404 NUX VNMG 160408 NUX VNMG 160412 NUX	0,4 0,8 1,2	○ ○ ○	● ● ●	● ● ●																					
Medium Cut	 Depth of cut (mm) Feed rate (mm/rev) NGZ	VNMG 160404 NGZ VNMG 160408 NGZ VNMG 160412 NGZ	0,4 0,8 1,2										● ● ●	● ● ●													
Medium Cut	 Depth of cut (mm) Feed rate (mm/rev) NUZ	VNMG 160404 NUZ VNMG 160408 NUZ VNMG 160412 NUZ	0,4 0,8 1,2										● ● ●	● ● ●													

- = Euro stock
- = Stock item in Japan
- ▲ = To be replaced by new item