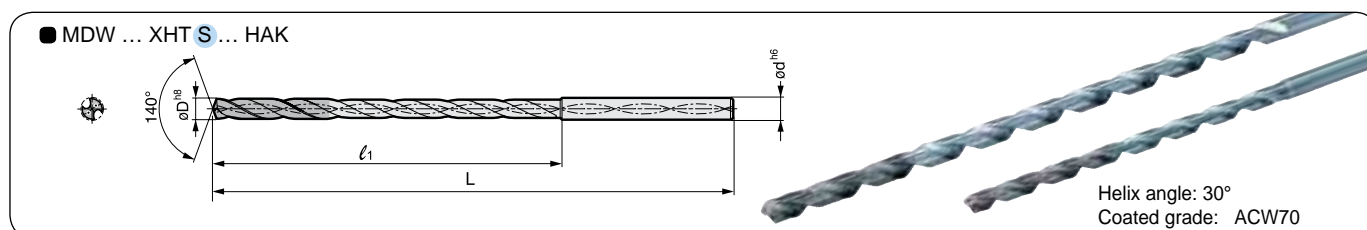


Extra Long SUPER MULTI-DRILLS MDW ... XHT/PHT Type

A Revolution in Deep Hole Drilling



P ● MDW...XHT S Type for Deep Hole Drilling Steels

Dimensions		Cat. No. 10, 15, 20, 25, 30 ↘	For 10 x D			For 15 x D			For 20 x D			For 25 x D			For 30 x D			(mm)
ϕD (mm)	ϕd (mm)		Stock		Dimensions	Stock		Dimensions	Stock		Dimensions	Stock		Dimensions	Stock		Dimensions	
			10	L	ℓ_1	15	L	ℓ_1	20	L	ℓ_1	25	L	ℓ_1	30	L	ℓ_1	
3,0	4,0	MDW 030 XHT S□□HAK	●	79	48	●	94	66	●	109	81	●	124	96	●	139	111	
3,5	4,0	MDW 035 XHT S□□HAK	●	82	53	●	100	72	●	117	89	●	135	107	●	152	124	
4,0	4,0	MDW 040 XHT S□□HAK	●	87	58	●	107	78	●	127	97	●	147	117	●	167	137	
4,5	5,0	MDW 045 XHT S□□HAK	●	95	63	●	118	86	●	140	108	●	163	130,5	●	184	153	
5,0	5,0	MDW 050 XHT S□□HAK ^(*)	●	98	68	●	123	93	●	148	118	●	173	133	●	198	168	
5,0	6,0	MDW 050 XHT S□□HAK	●	106	68	●	131	93	●	156	118	●	181	133	●	206	168	
5,5	6,0	MDW 055 XHT S□□HAK	●	113	73	●	141	101	●	168	128	●	196	155,5	●	223	183	
6,0	6,0	MDW 060 XHT S□□HAK	●	118	78	●	148	108	●	178	138	●	208	168	●	238	198	
6,5	8,0	MDW 065 XHT S□□HAK	●	125	87	●	158	120	●	190	148	●	223	180,5	●	255	213	
6,8	8,0	MDW 068 XHT S□□HAK	●	130	90	●	164	124	●	198	158	●	236	192	●	266	226	
7,0	8,0	MDW 070 XHT S□□HAK	●	131	92	●	166	127	●	201	162	●	236	197	●	271	232	
7,5	8,0	MDW 075 XHT S□□HAK	●	136	97	●	174	135	●	211	172	●	249	209,5	●	286	247	
8,0	8,0	MDW 080 XHT S□□HAK	●	141	102	●	181	142	●	221	182	●	261	222	●	301	262	
8,5	10,0	MDW 085 XHT S□□HAK	●	154	110	●	197	153	●	239	195	●	282	238	●	324	280	
9,0	10,0	MDW 090 XHT S□□HAK	●	159	115	●	204	160	●	249	205	●	294	250	●	339	295	
9,5	10,0	MDW 095 XHT S□□HAK	●	164	120	●	212	168	●	259	215	●	305	263	●	354	310	
10,0	10,0	MDW 100 XHT S□□HAK	●	167	125	●	217	175	●	267	225	●	317	275	●	367	325	
10,5	12,0	MDW 105 XHT S□□HAK	●	181	131	●	234	184	●	286	236	●	339	289	—	—	—	
11,0	12,0	MDW 110 XHT S□□HAK	●	186	136	●	241	191	●	296	246	●	351	301	—	—	—	
11,5	12,0	MDW 115 XHT S□□HAK	●	190	141	●	248	199	●	305	256	●	363	314	—	—	—	
12,0	12,0	MDW 120 XHT S□□HAK	●	195	146	●	255	206	●	315	266	●	375	326	—	—	—	

● All Long Drill series include an allowance to accommodate regrinding!

● TiAlN coated carbide grade: ACW70

(*) Cat. No. description: Drill- ϕ : 5mm, shank- ϕ : 5 mm, (Eg. for 20xD: MDW 050 XHT S20 HAK5)

■ How to Order

Non stock items – minimum order 6 pieces

Always specify the catalogue number and drill diameter as shown

- eg drill diameter 5,0mm = MDW 050

E.g.,

Super MULTI-DRILL	MDW 050 XHT S 30 HAK	ACW70 (Grade)
$\phi D=5,0$ mm		Shank type to DIN6535
Extra long type		Drilling depth (L/D ratio)
with spiral coolant holes		Cutting edges for steel with double margin
		Special shape of clearance face



● = Euro stock

www.sumitomo-tools.ru

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