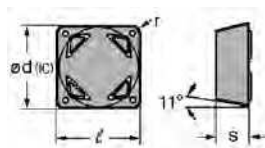


SP_ 11° pos. Inserts for Finishing ~ Light Cut

S SQUARE TYPE INSERTS FOR TURNING

90° Square Type 11° Relief
Without Insert Hole



Dimensions (mm)				
SP_	l	ød (IC)	s	d ₁
0903--	9,525	9,525	3,18	-
1203--	12,7	12,7	3,18	-


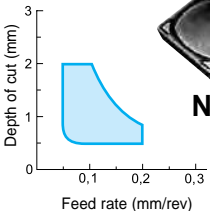

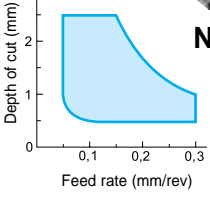


"S... CSKP...09/12" - Type
(⇒ Stock in Japan)

- P** Steel
- M** Stainless Steel
- K** Cast Iron
- N** Non-Ferrous Metals
- S** Super Alloy
- H** Hardened Steel

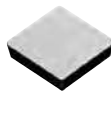
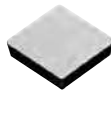
SPMR

● M-Class Bumpy Chipbreaker

Application	Shape	ISO Cat. No.	r	AC	AC	AC	AC	AC	AC	AC	AC	AC	AC	AC	AC	AC	AC	AC	T15	T20	T30	T10	T15	G1	EH	EH	H1
Finishing	 NFK 	SPMR 090304 NFK SPMR 090308 NFK SPMR 120304 NFK SPMR 120308 NFK	0,4																								
			0,8																								
Light- Medium Cut	 NSF 	SPMR 090304 NSF SPMR 090308 NSF SPMR 120304 NSF SPMR 120308 NSF SPMR 120312 NSF	0,4		○	○																					
			0,8		●	●	▲	▲																			
			0,4		●	●	▲																				
			0,8		●	●	▲																				
			1,2		●		▲																				

SP_N

● G/M-Class No Chipbreaker

Application	Shape	ISO Cat. No.	r	AC	AC	AC	AC	AC	AC	AC	AC	AC	AC	AC	AC	AC	AC	T15	T20	T30	T10	T15	G10	EH	EH	H1
Medium Cut		SPGN 090304 SPGN 090308	0,4 0,8																		○	●				
		SPGN 120304 SPGN 120308	0,4 0,8																		○	○				
Medium Cut		SPMN 090304 SPMN 090308	0,4 0,8																		○	○				
		SPMN 120308 SPMN 120312	0,8 1,2																		○	○				

- = Euro stock
- = Japan stock
- ▲ = To be replaced by new item