

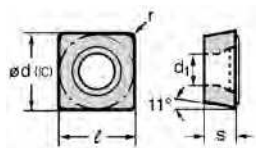
# S SQUARE TYPE

## INSERTS FOR TURNING

SP\_ 11° pos. Inserts for Finishing ~ Light Cut

90° Square Type

11° Relief  
With Insert Hole



Dimensions (mm)				
SP_	l	ød (IC)	s	d1
0903--	9,525	9,525	3,18	3,3




⇒ E18

<b>P</b>	Steel
<b>M</b>	Stainless Steel
<b>K</b>	Cast Iron
<b>N</b>	Non-Ferrous Metals
<b>S</b>	Super Alloy
<b>H</b>	Hardened Steel

SPGW

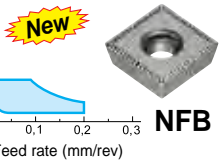
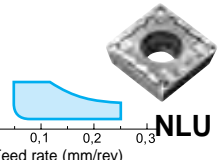
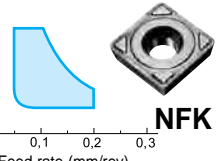
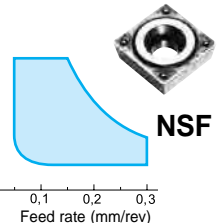
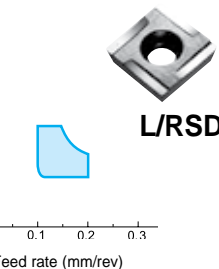
### ● G-Class No Chipbreaker

Application	Shape	ISO Cat. No.	r	AC	AC	AC	AC	AC	AC	AC	AC	AC	AC	AC	AC	AC	AC	T15	T20	T30	T10	T15	G1	EH	EH	H1		
Light Cut		SPGW 090304 T	0,4																			●						

SPGW / SPMT ..... NFK / NSF

SP\_T

### ● G/M-Class Handed and Bumpy Chipbreaker

Application	Shape	ISO Cat. No.	r	AC	AC	AC	AC	AC	AC	AC	AC	AC	AC	AC	AC	AC	AC	AC	AC	T15	T20	T30	T10	T15	G1	EH	EH	H
Finishing	 <b>NFB</b>	SPMT 090304 NFB SPMT 090308 NFB	0,4 0,8																	○	○	○	○	○				
Finishing	 <b>NLU</b>	SPMT 090304 NLU SPMT 090308 NLU	0,4 0,8							○	○										○	○	○	○				
Finishing	 <b>NFK</b>	SPMT 090304 NFK	0,4																					●				
Light - Medium Cut	 <b>NSF</b>	SPMT 090304 NSF SPMT 090308 NSF	0,4 0,8		●	●	▲	▲																				
					●	●																						
Finishing - Light Cut	 <b>L/RSD</b>	SPGT 090302 LSD SPGT 090304 LSD SPGT 090308 LSD  SPGT 090302 RSD SPGT 090304 RSD SPGT 090308 RSD	0,2 0,4 0,8  0,2 0,4 0,8																	○	○	○	○	○				
																						○	○	○	○	○		

- = Euro stock
- = Japan stock
- ▲ = To be replaced by new item