

R ROUND TYPE

INSERTS FOR TURNING

RC__ 7° pos. Inserts

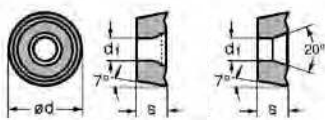
Round Type Inserts

7° Relief

With Insert Hole

RCMT

RCMX



RC__	ℓ	ød (IC)	s	d1
1003	—	10,0	3,18	3,6
10T3	—	—	3,97	—
12	—	12,0	4,76	4,2
16	—	16,0	6,35	5,2
20	—	20,0	6,35	6,5
25	—	25,0	7,94	7,2
32	—	32,0	9,52	9,5

(M0: IC is metric)



Lever lock holders for RCMX
⇒ D34-35

- P** Steel
- M** Stainless Steel
- K** Cast Iron
- N** Non-Ferrous Metals
- S** Super Alloy
- H** Hardened Steel

RCMT M0

● M-Class Bumpy Chipbreaker

Application	Shape	ISO Cat. No.	r	AC805P	AC810P	AC820P	AC830P	AC2000	AC3000	AC6030M	AC6040M	AC610M	AC630M	AC405K	AC415K	AC420K	AC900G	AC510U	AC520U	AC530U	T1500Z	T2000Z	T3000Z	T1000A	T1500A	G10E	EH510	EH520	H1
<p>Depth of cut (mm)</p> <p>Feed rate (mm/rev)</p> <p>NRX</p>		RCMT 1003M0 NRX	—	●	●	●	▲	▲					●				▲												
		RCMT 10T3M0 NRX	—	●	●	●							●				▲												
		RCMT 1204M0 NRX	—	●	●	●	▲	▲					●				▲												
		RCMT 1606M0 NRX	—	●	●	●	▲	▲					●				▲												
		RCMT 2006M0 NRX	—	●	●	●	▲	▲					●				▲												
		RCMT 2507M0 NRX	—	●	●	●	▲	▲					●				▲												

RCMX M0

● M-Class Grooved Chipbreaker

Application	Shape	ISO Cat. No.	r	AC805P	AC810P	AC820P	AC830P	AC2000	AC3000	AC6030M	AC6040M	AC610M	AC630M	AC405K	AC415K	AC420K	AC900G	AC510U	AC520U	AC530U	T1500Z	T2000Z	T3000Z	T1000A	T1500A	G10E	EH510	EH520	H1
<p>Depth of cut (mm)</p> <p>Feed rate (mm/rev)</p> <p>NRP</p>		RCMX 1003M0 NRP	—	○	●	●	▲	▲																					
		RCMX 1204M0 NRP	—	○	●	●	▲	▲										○											
		RCMX 1606M0 NRP	—	○	●	●	▲	▲																					
		RCMX 2006M0 NRP	—	○	●	●	▲	▲										○											
		RCMX 2507M0 NRP	—	○	●	○																							
		RCMX 3209M0 NRP	—	○																									

- = Euro stock
- = Japan stock
- ▲ = To be replaced by new item