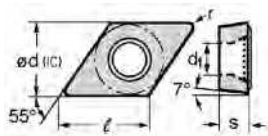


DC-- 7° pos. Inserts for Finishing ~ Light Cut

DIAMOND TYPE INSERTS FOR TURNING

55° Diamond Type 7° Relief
With Insert Hole



Dimensions (mm)				
DC--	ℓ	ød (IC)	s	d1
0702--	7,75	6,35	2,38	2,8
11T3--	11,6	9,525	3,97	4,4




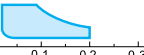



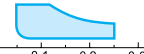

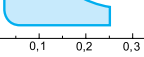
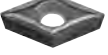



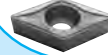


⇒ D32-33

⇒ E16-17

- P** Steel
- M** Stainless Steel
- K** Cast Iron
- N** Non-Ferrous Metals
- S** Super Alloy
- H** Hardened Steel

DCMT/-W

● M-Class Bumpy Chipbreaker

Application	Shape	ISO Cat. No.	r	AC	AC	AC	AC	AC	AC	AC	AC	AC	AC	AC	AC	AC	AC	T1	T2	T3	T1	G1	EH	EH	H1	
Finishing	<div>Depth of cut (mm)</div> <div><div>New</div><div>NFB</div></div> <div><div>Feed rate (mm/rev)</div></div>	DCMT 070202 NFB	0,2																●	●	●	●				
		DCMT 070204 NFB	0,4																●	●	●	●				
		DCMT 070208 NFB	0,8																●	●	●	●				
		DCMT 11T302 NFB	0,2																●	●	●	●				
		DCMT 11T304 NFB	0,4																●	●	●	●				
DCMT 11T308 NFB	0,8																	●	●	●	●					
Finishing	<div>Depth of cut (mm)</div> <div><div>NFP</div></div> <div><div>Feed rate (mm/rev)</div></div>	DCMT 070202 NFP	0,2																●	▲	●	●				
		DCMT 070204 NFP	0,4																●	▲	●	●				
		DCMT 11T302 NFP	0,2																●	▲	●	●				
		DCMT 11T304 NFP	0,4																●	▲	●	●				
		DCMT 11T308 NFP	0,8																●	▲	●	●				
DCMT 11T312 NFP	1,2																●	▲	●	●						
Finishing	<div>Depth of cut (mm)</div> <div><div>NLU</div></div> <div><div>Feed rate (mm/rev)</div></div>	DCMT 070202 NLU	0,2		●	●				●	●	●						▲	●	○	●	○				
		DCMT 070204 NLU	0,4		●	●				●	●	●							▲	●	○	●	○			
		DCMT 11T302 NLU	0,2			●	●				●	●	●						▲	●	○	●	○			
		DCMT 11T304 NLU	0,4	●	●	●				●	●	●							▲	●	○	●	○			
		DCMT 11T308 NLU	0,8	●	●	●				●	●	●							▲	●	○	●	○			
Light Cut	<div>Depth of cut (mm)</div> <div><div>New</div><div>NLB</div></div> <div><div>Feed rate (mm/rev)</div></div>	DCMT 070202 NLB	0,2																●	●	●					
		DCMT 070204 NLB	0,4																●	●	●	●				
		DCMT 070208 NLB	0,8																●	●	●	●				
		DCMT 11T302 NLB	0,2																●	●	●	●				
		DCMT 11T304 NLB	0,4																●	●	●	●				
DCMT 11T308 NLB	0,8																●	●	●	●						
Light Cut	<div>Depth of cut (mm)</div> <div><div>NSU</div></div> <div><div>Feed rate (mm/rev)</div></div>	DCMT 070202 NSU	0,2		●	●	○	▲	▲	●	●	●	●	●	●	▲	●	●	●	▲	●	○				
		DCMT 070204 NSU	0,4		●	●	○	▲	▲	●	●	●	●	●	●	▲	●	●	●	▲	●	○				
		DCMT 070208 NSU	0,8		●	●	○	▲	▲	●	●	●	●	●	●	▲	●	●	●	○	●	○				
		DCMT 11T302 NSU	0,2		●	●	○	▲	▲	●	●	●	●	●	●	▲	●	●	●	○	▲	○	○			
		DCMT 11T304 NSU	0,4	●	●	●	○	▲	▲	●	●	●	●	●	●	▲	●	●	●	○	▲	○	○			
DCMT 11T308 NSU	0,8	●	●	●	○	▲	▲	●	●	●	●	●	●	▲	●	●	●	○	▲	○	○					
Light Cut	<div>Depth of cut (mm)</div> <div><div>NSK</div></div> <div><div>Feed rate (mm/rev)</div></div>	DCMT 070204 NSK	0,4		●	●	▲	▲																		
		DCMT 070208 NSK	0,8		●	●	▲	▲																		
		DCMT 11T304 NSK	0,4		●	●	▲	▲																		
		DCMT 11T308 NSK	0,8		●	●	▲	▲																		
		DCMT 11T312 NSK	1,2		●																					
Roughing	<div>Depth of cut (mm)</div> <div><div>NMU</div></div> <div><div>Feed rate (mm/rev)</div></div>	DCMT 11T304 NMU	0,4	●	●	●	▲	▲	●		●	●	●	●	●	▲										
		DCMT 11T308 NMU	0,8	●	●	●	▲	▲	●		●	●	●	●	●	●	▲									
Roughing	<div>Depth of cut (mm)</div> <div><div>DCMW</div></div>	DCMW 11T304	0,4										●	●												
		DCMW 11T308	0,8											●	●											

- Euro stock
- Japan stock
- ▲ To be replaced by new item