

C DIAMOND TYPE

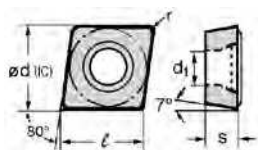
INSERTS FOR TURNING

CP-- 11° pos. Inserts for Finishing ~ Light Cut

80° Diamond Type

11° Relief

With Insert Hole



Dimensions (mm)				
CP--	ℓ	ød (IC)	s	d1
0602--	6,45	6,35	2,38	2,8
0802--	8,1	7,94	2,38	3,4
0903--	9,7	9,525	3,18	4,4
09T3--	9,7	9,525	3,97	4,4



⇒ E15

P	Steel
M	Stainless Steel
K	Cast Iron
N	Non-Ferrous Metals
S	Super Alloy
H	Hardened Steel

CPMT

● M-Class Bumpy Chipbreaker

Application	Shape	ISO Cat. No.	r	AC805P	AC810P	AC820P	AC830P	AC2000	AC3000	AC6030M	AC6040M	AC610M	AC630M	AC405K	AC415K	AC420K	AC900G	AC510U	AC520U	AC530U	T1500Z	T2000Z	T3000Z	T1000A	T1500A	G10E	EH510	EH520	H1	
Finishing	 NFB Depth of cut (mm) Feed rate (mm/rev)	CPMT 080204 NFB	0,4																		○	○	○	○						
		CPMT 090304 NFB	0,4																			○	○	○	○					
		CPMT 090308 NFB	0,8																			○	○	○	○					
Finishing	 NLU Depth of cut (mm) Feed rate (mm/rev)	CPMT 080204 NLU	0,4																		○	○	○	○						
		CPMT 090304 NLU	0,4					○														○	○	○	○					
		CPMT 090308 NLU	0,8					○														○	○	○	○					
Finishing	 NLU-W Depth of cut (mm) Feed rate (mm/rev)	CPMT 090304 NLU-W	0,4																		○	○	○	○						
		CPMT 090308 NLU-W	0,8																			○	○	○	○					
Light Cut	 NLB Depth of cut (mm) Feed rate (mm/rev)	CPMT 090304 NLB	0,4																		○	○	○	○						
		CPMT 090308 NLB	0,8																			○	○	○	○					
Light Cut	 NSU Depth of cut (mm) Feed rate (mm/rev)	CPMT 080204 NSU	0,4	○	○	○					○	○									○	○	○	○						
		CPMT 080208 NSU	0,8	○	○	○					○	○										○	○	○	○					
		CPMT 090304 NSU	0,4	○	○	○			○		○	○										○	○	○	○					
Light Cut	 NUS Depth of cut (mm) Feed rate (mm/rev)	CPMT 060204 NUS	0,4																											
		CPMT 09T308 NUS	0,8					▲																						
Light-Medium Cut	 NMU Depth of cut (mm) Feed rate (mm/rev)	CPMT 090304 NMU	0,4																											
		CPMT 090308 NMU	0,8																											

- Euro stock
- Japan stock
- ▲ To be replaced by new item