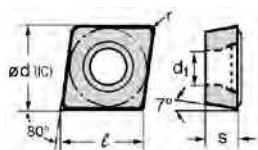


80° Diamond Type

7° Relief

With Insert Hole



Dimensions (mm)

Dimensions (mm)				
CC--	ℓ	\varnothing (IC)	s	d ₁
0602--	6,45	6,35	2,38	2,8
09T3--	9,7	9,525	3,97	4,4
1204--	12,9	12,7	4,76	5,5



⇒ D31

⇒ E14

- P** Steel
- M** Stainless Steel
- K** Cast Iron
- N** Non-Ferrous Metals
- S** Super Alloy
- H** Hardened Steel

CCMT/-W ○○○○○○ ○-■ ■

- M-Class Bumpy Chipbreaker

Application	Shape	ISO Cat. No.	r	AC	AC	AC	AC	AC	AC	AC	AC	AC	AC	AC	AC	T15	T20	T30	T10	T15	G10	EH	EH	
Finishing Depth of cut (mm) Feed rate (mm/rev)	 NFB	CCMT 060202 NFB	0,2													●	●	●	●					
		CCMT 060204 NFB	0,4														●	●	●	●				
		CCMT 09T304 NFB	0,4														●	●	●	●				
		CCMT 09T308 NFB	0,8														●	●	●	●				
Finishing ~ Light Cut Depth of cut (mm) Feed rate (mm/rev)	 NFP	CCMT 060202 NFP	0,2													●	▲	●	●	●				
		CCMT 060204 NFP	0,4														●	▲	●	●	●			
		CCMT 060208 NFP	0,8														●	▲	●	●	●			
		CCMT 09T302 NFP	0,2														●	▲	●	●	●			
		CCMT 09T304 NFP	0,4														●	▲	●	●	●			
		CCMT 09T308 NFP	0,8														●	▲	●	●	●			
		CCMT 120404 NFP	0,4														●	▲			●			
CCMT 120408 NFP	0,8														●	▲			●					
Finishing Depth of cut (mm) Feed rate (mm/rev)	 NLU	CCMT 060202 NLU	0,2	●	○				●	●	●				▲	●	○	●	○	○				
		CCMT 060204 NLU	0,4	●	○				●	●	●	●			▲	●	○	●	○	○				
		CCMT 09T302 NLU	0,2						●	●	●	●				▲	●		●	○	○			
		CCMT 09T304 NLU	0,4	●	●				●	●	●	●			▲	●	○	●	○	○				
		CCMT 09T308 NLU	0,8	●	●				●	●	●	●			▲	●	○	●	○	○				
Light Cut Depth of cut (mm) Feed rate (mm/rev)	 NLU-W	CCMT 09T304 NLU-W	0,4		●				●	●	●	●		▲	●	○	●		○					
		CCMT 09T308 NLU-W	0,8		●					●	●	●	●		▲	●	○	●		○				
Light Cut Depth of cut (mm) Feed rate (mm/rev)	 NLB	CCMT 060202 NLB	0,2													●	●	●	●					
		CCMT 060204 NLB	0,4														●	●	●	●				
		CCMT 060208 NLB	0,8														●	●	●	●				
		CCMT 09T302 NLB	0,2														●	●	●	●				
		CCMT 09T304 NLB	0,4														●	●	●	●				
CCMT 09T308 NLB	0,8														●	●	●	●						
Light Cut Depth of cut (mm) Feed rate (mm/rev)	 NSU	CCMT 060202 NSU	0,2	●	●	○			●	●	●	●	●	▲	●	●	▲	●	●	●				
		CCMT 060204 NSU	0,4	●	●	○			●	●	●	●	●	▲	●	●	●	▲	●	●	●			
		CCMT 060208 NSU	0,8	●	●	○			●	●	●	●	●	▲	●	●	●	▲	●	●	●			
		CCMT 09T302 NSU	0,2		●	○			●	●	●				▲	●	●	▲	●	●	●			
		CCMT 09T304 NSU	0,4	●	●	○			●	●	●	●	●	▲	●	●	●	▲	●	●	●			
		CCMT 09T308 NSU	0,8	●	●	○			●	●	●	●	●	▲	●	●	●	▲	●	●	●			
		CCMT 120404 NSU	0,4	●	●	○				●	●	●	●		▲	●	●							
CCMT 120408 NSU	0,8	●	●	○				●	●	●	●		▲	●	●									
Light Cut Depth of cut (mm) Feed rate (mm/rev)	 NSK	CCMT 060204 NSK	0,4		●	●	▲	▲																
		CCMT 060208 NSK	0,8		●	●	▲	▲																
		CCMT 09T304 NSK	0,4		●	●	▲	▲																
		CCMT 09T308 NSK	0,8		●	●	▲	▲																
		CCMT 120404 NSK	0,4		●	●	▲	▲																
CCMT 120408 NSK	0,8		●	●	▲	▲																		
Roughing Depth of cut (mm) Feed rate (mm/rev)	 NMU	CCMT 09T304 NMU	0,4	●	●	●	▲	▲	●		●	●	●	●	▲									
		CCMT 09T308 NMU	0,8	●	●	●	▲	▲	●		●	●	●	●	●	▲								
Roughing	 CCMW	CCMW 09T304	0,4									●	●											
		CCMW 09T308	0,8										●	●										

- = Euro stock
- = Japan stock
- ▲ = To be replaced by new item

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