

# W TRIGON TYPE

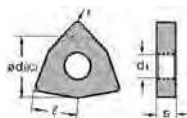
## INSERTS FOR TURNING

### WNMM & WNMA neg. Inserts for Roughing

80° Trigon Type

0° Relief

With Insert Hole



Dimensions (mm)				
WN--	l	ød (IC)	s	d1
0604--	6,52	9,525	4,76	3,81
0804--	8,69	12,7	4,76	5,16

⇒ D17, D24

⇒ E13

- P** Steel
- M** Stainless Steel
- K** Cast Iron
- N** Non-Ferrous Metals
- S** Super Alloy
- H** Hardened Steel


## WNMM

### ● M-Class One Sided Bumpy Chipbreaker

Application	Shape	ISO Cat. No.	r	AC	AC	AC	AC	AC	AC	AC	AC	AC	AC	AC	AC	AC	AC	AC	AC	T15	T20	T30	T10	T15	G10	EH	EH	H1
Heavy Roughing	  <b>NMP</b>	<b>WNMM 080408 NMP</b> <b>WNMM 080412 NMP</b>	0,8 1,2		●	●	●		▲				●															
Heavy Roughing	  <b>NHG</b>	<b>WNMM 080408 NHG</b> <b>WNMM 080412 NHG</b>	0,8 1,2		●	●	●	▲	▲				●					▲										

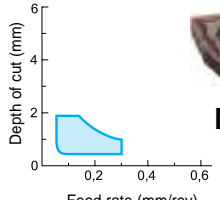

## WNMA

### ● M-Class No Chipbreaker

Application	Shape	ISO Cat. No.	r	AC	AC	AC	AC	AC	AC	AC	AC	AC	AC	AC	AC	AC	AC	AC	AC	T15	T2	T3	T1	T15	G1	EH	EH	H1
Roughing		WNMA 080408 WNMA 080412 WNMA 080416	0,8											●														
			1,2												●													
			1,6												●													

## WNGG

### ● G-Class Double Sided Bumpy Chipbreaker

Application	Shape	ISO Cat. No.	r	Carbide										Cermet			Carbide					
				Coated										ZX-Coated			Uncoated					
				P	M	P	M	K	S	M	P	M	P	P	P	P	K	S	H			
Finishing	  <b>NSU</b>	<b>WNGG 080404 NSU</b>	0,4	AC805P	AC810P	AC820P	AC830P	AC2000	AC3000	AC6030M	AC6040M	AC610M	AC630M	AC405K	AC415K	AC420K	AC900G	AC510U	AC520U	AC530U		
				T1500Z	T2000Z	T3000Z	T1000A	T1500A	G10E	EH510	EH520	H1										

- = Euro stock
- = Stock item in Japan
- ▲ = To be replaced by new item