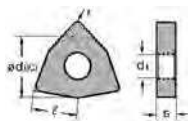


# WNMG neg. Inserts for Roughing

# W TRIGON TYPE INSERTS FOR TURNING

80° Trigon Type 0° Relief  
With Insert Hole



Dimensions (mm)				
WN--	ℓ	ød (IC)	s	d <sub>1</sub>
0604--	6,52	9,525	4,76	3,81
0804--	8,69	12,7	4,76	5,16



⇒ D17, D24  
D42

⇒ E13

- P** Steel
- M** Stainless Steel
- K** Cast Iron
- N** Non-Ferrous Metals
- S** Super Alloy
- H** Hardened Steel

## WNMG

### ● M-Class Double Sided Bumpy Chipbreaker

Application	Shape	ISO Cat. No.	r	AC	AC	AC	AC	AC	AC	AC	AC	AC	AC	AC	AC	AC	AC	T15	T20	T30	T10	T15	G1	EH	EH	H	
Roughing			WNMG 080404 NUX WNMG 080408 NUX WNMG 080412 NUX	0,4	○	●	●	▲	▲																		
				0,8		●	●	▲	▲																		
				1,2	●	●	●	▲	▲																		
Roughing			WNMG 060408 NMU WNMG 060412 NMU	0,8		●	●	●	▲	▲																	
				1,2	●	●	●	▲	▲																		
				1,6	●	●	●	▲	▲																		
Roughing			WNMG 060408 NME WNMG 060412 NME	0,8	●																						
				1,2	●	●	●	●																			
				1,6	●	●	●	●																			
Roughing			WNMG 080408 NMX WNMG 080412 NMX	0,8			●	●																			
				1,2			●	●																			
				1,6			●	●																			
Roughing			WNMG 080404 NGZ WNMG 080408 NGZ WNMG 080412 NGZ	0,4																							
				0,8																							
				1,2																							
Roughing			WNMG 080404 NUZ WNMG 080408 NUZ WNMG 080412 NUZ	0,4																							
				0,8																							
				1,2																							

- = Euro stock
- = Stock item in Japan
- ▲ = To be replaced by new item