

# W TRIGON TYPE

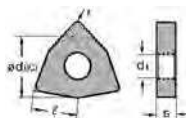
## INSERTS FOR TURNING

### WNMG neg. Inserts for Medium Cutting

80° Trigon Type

0° Relief

With Insert Hole



Dimensions (mm)				
WN--	l	ød (IC)	s	d1
0604--	6,52	9,525	4,76	3,81
0804--	8,69	12,7	4,76	5,16

⇒ D17, D24  
D42

⇒ E13

- P** Steel
- M** Stainless Steel
- K** Cast Iron
- N** Non-Ferrous Metals
- S** Super Alloy
- H** Hardened Steel

# WNMG

#### ● M-Class Double Sided Bumpy Chipbreaker

Application		Shape	ISO Cat. No.	r	Material Compatibility															
					Coated				ZX-Coated				Uncoated				Carbide			
					P	M	P/M	K	K/S	M/S	P/M	P	K	S	N					
Medium Cut	Depth of cut (mm)	Feed rate (mm/rev)	Standard NGU	Wiper W type NGU-W	WNMG 060404 NGU	WNMG 060408 NGU	WNMG 060412 NGU	WNMG 080404 NGU	WNMG 080408 NGU	WNMG 080412 NGU	WNMG 080408 NGU-W	WNMG 080412 NGU-W								
					0,4	●	●	▲												
					0,8	●	●	▲												
					1,2	●	●	▲												
					0,4	●	●	▲	●	●	●	●	○							
					0,8	●	●	▲	●	●	●	●	○							
Medium Cut	Depth of cut (mm)	Feed rate (mm/rev)	NGE		WNMG 060408 NGE	WNMG 060412 NGE														
					0,8	●	●	●												
					1,2	●	●	●												
					0,8	●	●	●												
					1,2	●	●	●												
					1,6	●	●	●												
Medium Cut	Depth of cut (mm)	Feed rate (mm/rev)	NUG		WNMG 060404 NUG	WNMG 060408 NUG														
					0,4			▲												
					0,8			▲												
					0,8			▲	▲											
					1,2			▲	▲											
					1,2			▲	▲											
Medium Cut	Depth of cut (mm)	Feed rate (mm/rev)	NEG		WNMG 080408 NEG	WNMG 080412 NEG														
					0,8															
					1,2															
					0,8															
					1,2															
					1,2															
Medium Cut	Depth of cut (mm)	Feed rate (mm/rev)	NEX		WNMG 060404 NEX	WNMG 060408 NEX														
					0,4															
					0,8															
					0,4															
					0,8															
					1,2															
Medium Cut	Depth of cut (mm)	Feed rate (mm/rev)	NUP		WNMG 080408 NUP	WNMG 080412 NUP														
					0,8			●	●	▲	▲	●	○							
					1,2			●	●	▲	▲	●	○							
					0,8			●	●	▲	▲	●	○							
					1,2			●	●	▲	▲	●	○							
					1,2			●	●	▲	▲	●	○							
Medium Cut	Depth of cut (mm)	Feed rate (mm/rev)	NEM		WNMG 080408 NEM	WNMG 080412 NEM														
					0,8															
					1,2															
					0,8															
					1,2															
					1,2															

- = Euro stock
- = Stock item in Japan
- ▲ = To be replaced by new item