

# Сверла со сменными пластинами

## Тип WDX (3D)

Макс. глубина: 3 x ØD

Точность при обработке: +0,00 ~ +0,20

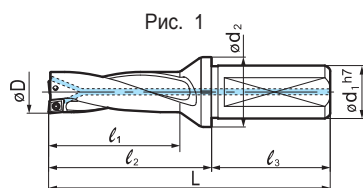
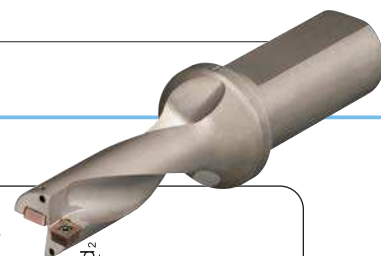


Рис. 1

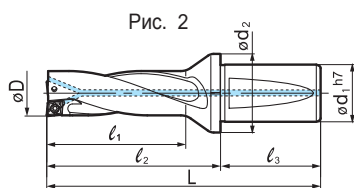


Рис. 2

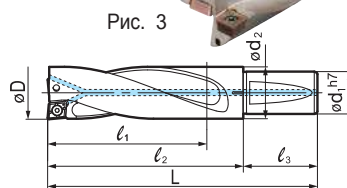


Рис. 3

### ■ Корпус сверла

ØD (мм)	Обозначение	Склад	Размеры (мм)							Пластина	Рис.
			L	L1	L2	Ød1	Ød2	L3			
13,0	WDX 130D3S20	●	101,0	42,0	57,0	20	28	44		WDX 042004	
13,5	WDX 135D3S20	●	102,5	43,5	58,5						
14,0	WDX 140D3S20	●	104,0	45,0	60,0						
14,5	WDX 145D3S20	●	105,5	46,5	61,5						
15,0	WDX 150D3S20	●	107,0	58,0	63,0						
15,5	WDX 155D3S20	●	108,5	49,5	64,5						
16,0	WDX 160D3S20	●	110,0	51,0	66,0	20	30	44		WDX 052504	
16,5	WDX 165D3S20	●	111,5	52,5	67,5						
17,0	WDX 170D3S20	●	113,0	54,0	69,0						
17,5	WDX 175D3S25	●	126,5	55,5	70,5	25	32	56			
18,0	WDX 180D3S25	●	128,0	57,0	72,0						
18,5	WDX 185D3S25	●	129,5	58,5	73,5						
19,0	WDX 190D3S25	●	131,0	60,0	75,0						
19,5	WDX 195D3S25	●	132,5	61,5	76,5						
20,0	WDX 200D3S25	●	134,0	63,0	78,0	25	33	56		WDX 063006	
20,5	WDX 205D3S25	●	135,5	64,5	79,5						
21,0	WDX 210D3S25	●	137,0	66,0	81,0						
21,5	WDX 215D3S25	●	138,5	67,5	82,5						
22,0	WDX 220D3S25	●	140,0	69,0	84,0						
22,5	WDX 225D3S25	●	141,5	70,5	85,5						
23,0	WDX 230D3S25	●	146,0	72,0	90,0						
23,5	WDX 235D3S25	●	147,5	73,5	91,5						
24,0	WDX 240D3S25	●	149,0	75,0	93,0	25	37	56			
24,5	WDX 245D3S25	●	150,5	76,5	94,5						
25,0	WDX 250D3S25	●	152,0	78,0	96,0						
25,5	WDX 255D3S32	●	159,5	79,5	97,5					WDX 073506	
26,0	WDX 260D3S32	●	161,0	81,0	101,0						
26,5	WDX 265D3S32	●	162,5	82,5	102,5						
27,0	WDX 270D3S32	●	164,0	84,0	104,0	32	41	60			
27,5	WDX 275D3S32	●	165,5	85,5	105,5						
28,0	WDX 280D3S32	●	167,0	87,0	107,0						
28,5	WDX 285D3S32	●	168,5	88,5	108,5						
29,0	WDX 290D3S32	●	172,0	91,0	112,0	32	50	60			
29,5	WDX 295D3S32	●	173,5	92,5	113,5						
30,0	WDX 300D3S40	●	188,0	94,0	118,0						
31,0	WDX 310D3S40	●	191,0	97,0	121,0						
32,0	WDX 320D3S40	●	194,0	100,0	124,0	40	54	70		WDX 094008	
33,0	WDX 330D3S40	●	197,0	103,0	127,0						
34,0	WDX 340D3S40	●	200,0	106,0	130,0						
35,0	WDX 350D3S40	●	203,0	109,0	133,0						
36,0	WDX 360D3S40	●	206,0	112,0	136,0						
37,0	WDX 370D3S40	●	216,0	116,0	146,0						
38,0	WDX 380D3S40	●	219,0	119,0	149,0						
39,0	WDX 390D3S40	●	222,0	122,0	152,0						
40,0	WDX 400D3S40	●	225,0	125,0	155,0	40	49,5	70		WDX 125012	
41,0	WDX 410D3S40	●	228,0	128,0	158,0						
42,0	WDX 420D3S40	●	231,0	131,0	161,0						
43,0	WDX 430D3S40	●	234,0	134,0	164,0						
44,0	WDX 440D3S40	●	237,0	137,0	167,0						
45,0	WDX 450D3S40	●	240,0	140,0	170,0						
46,0	WDX 460D3S40	●	243,0	143,0	173,0						
47,0	WDX 470D3S40	●	246,0	146,0	176,0						
48,0	WDX 480D3S40	●	249,0	149,0	179,0						
49,0	WDX 490D3S40	●	252,0	152,0	182,0						
50,0	WDX 500D3S40	●	255,0	155,0	185,0	40		70		WDX 156012	
51,0	WDX 510D3S40	●	258,0	158,0	188,0						
52,0	WDX 520D3S40	●	261,0	161,0	191,0						
53,0	WDX 530D3S40	●	264,0	164,0	194,0						
54,0	WDX 540D3S40	●	267,0	167,0	197,0						
55,0	WDX 550D3S40	●	270,0	170,0	200,0						
56,0	WDX 560D3S40	○	278,0	176,0	208,0						
57,0	WDX 570D3S40	○	281,0	179,0	211,0						
58,0	WDX 580D3S40	○	284,0	182,0	214,0						
59,0	WDX 590D3S40	○	287,0	185,0	217,0						
60,0	WDX 600D3S40	○	290,0	188,0	220,0	40		70		WDX 186012	
61,0	WDX 610D3S40	○	293,0	191,0	223,0						
62,0	WDX 620D3S40	○	296,0	194,0	226,0						
63,0	WDX 630D3S40	○	299,0	197,0	229,0						
64,0	WDX 640D3S40	○	302,0	200,0	232,0						
65,0	WDX 650D3S40	○	305,0	203,0	235,0						

### ■ Пластины

(мм)



Обозначение	Тв. сплав с покр.			Рис.	Размеры (мм)			Державка
	АСР300	АК300	DL1500		ℓ	Толщина	Г <sub>е</sub>	
WDXТ 042004-L	●	●		1	4,2	2,0	0,4	WDX 130 ~ 150
WDXТ 042004-G	●	●	●	2				
WDXТ 042004-H	●	●		3				
WDXТ 052504-L	●	●		1	5,0	2,5	0,4	WDX 155 ~ 180
WDXТ 052504-G	●	●	●	2				
WDXТ 052504-H	●	●		3				
WDXТ 063006-L	●	●		1	6,0	3,0	0,6	WDX 185 ~ 225
WDXТ 063006-G	●	●	●	2				
WDXТ 063006-H	●	●		3				
WDXТ 073506-L	●	●		1	7,5	3,5	0,6	WDX 230 ~ 285
WDXТ 073506-G	●	●	●	2				
WDXТ 073506-H	●	●		3				
WDXТ 094008-L	●	●		1	9,6	4,0	0,8	WDX 290 ~ 360
WDXТ 094008-G	●	●	●	2				
WDXТ 094008-H	●	●		3				
WDXТ 125012-L	●	●		1	12,4	5,0	1,2	WDX 370 ~ 450
WDXТ 125012-G	●	●	●	2				
WDXТ 125012-H	●	●		3				
WDXТ 156012-L	●	●		1	15,2	6,0	1,2	WDX 460 ~ 550
WDXТ 156012-G	●	●	●	2				
WDXТ 156012-H	●	●		3				
WDXТ 186012-G	○	○		2	18,0	6,0	1,2	WDX 560 ~ 650

### ■ Запасные части

Винт	Ключ	Ключ	Применяемые корпуса	Рекомендуемый момент (Нм)
BFTX 01604 N	TRX 06	-	WDX 130D3S20 ~ 150D3S20	0,5
BFTX 0204 N	TRX 06	-	WDX 155D3S20 ~ 180D3S25	0,5
BFTX 02206	-	TRD 07	WDX 185D3S25 ~ 225D3S25	1,0
BFTX 02506 N	-	TRD 08	WDX 230D3S25 ~ 285D3S32	1,5
BFTX 03584	-	TRD 15	WDX 290D3S32 ~ 360D3S40	3,5
BFTX 0511 N	-	TRD 20	WDX 370D3S40 ~ 450D3S40	5,0
BFTX 0615 N	-	TRD 25	WDX 460D3S40 ~ 650D3S40	5,0

Обозначение корпуса сверла

**WDX 200 D3 S25**

Диаметр сверла (Ø20,0 мм)      Длина канавки L/D (3 x D)      Диаметр хвостовика (Ø25,0 мм)

Обозначение пластин

**WDX 06 30 06 -G**

Ширина части (6,0 мм)      Тип стружколома      Толщина (3,0 мм)      Радиус при вершине (0,6 мм)