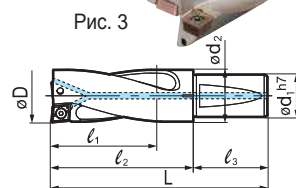
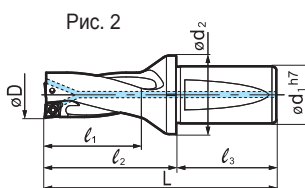
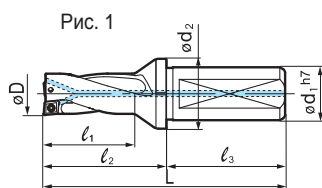


Сверла со сменными пластинами Тип WDX (2D)

Макс. глубина : 2 x ØD

Точность обработки : -0,05 ~ +0,15



■ Корпус сверла

ØD (мм)	Обозначение	Склад	Размеры (мм)							Державка	Рис.
			L	l1	l2	Ød1	Ød2	l3			
13,0	WDX 130D2S20	●	88	29	44	20	28	44		WDX 042004	
13,5	WDX 135D2S20	●	89	30	45						
14,0	WDX 140D2S20	●	90	31	46						
14,5	WDX 145D2S20	●	91	32	47						
15,0	WDX 150D2S20	●	92	33	48						
15,5	WDX 155D2S20	●	93	34	49						
16,0	WDX 160D2S20	●	94	35	50	20	30	44		WDX 052504	
16,5	WDX 165D2S20	●	95	36	51						
17,0	WDX 170D2S20	●	96	37	52						
17,5	WDX 175D2S25	●	109	38	53	25	32	56			
18,0	WDX 180D2S25	●	110	39	54						
18,5	WDX 185D2S25	●	111	40	55						
19,0	WDX 190D2S25	●	112	41	56						
19,5	WDX 195D2S25	●	113	42	57						
20,0	WDX 200D2S25	●	114	43	58						
20,5	WDX 205D2S25	●	115	44	59	25	33	56		WDX 063006	
21,0	WDX 210D2S25	●	116	45	60						
21,5	WDX 215D2S25	●	117	46	61						
22,0	WDX 220D2S25	●	118	47	62						
22,5	WDX 225D2S25	●	119	48	63						
23,0	WDX 230D2S25	●	123	49	67						
23,5	WDX 235D2S25	●	124	50	68						
24,0	WDX 240D2S25	●	125	51	69	25	37	56			
24,5	WDX 245D2S25	●	126	52	70						
25,0	WDX 250D2S25	●	127	53	71						
25,5	WDX 255D2S32	●	134	54	74					WDX 073506	
26,0	WDX 260D2S32	●	135	55	75						
26,5	WDX 265D2S32	●	136	56	76						
27,0	WDX 270D2S32	●	137	57	77	32	41	60			
27,5	WDX 275D2S32	●	138	58	78						
28,0	WDX 280D2S32	●	139	59	79						
28,5	WDX 285D2S32	●	140	60	80						
29,0	WDX 290D2S32	●	143	62	83	32	50	60			
29,5	WDX 295D2S32	●	144	63	84						
30,0	WDX 300D2S40	●	158	64	88						
31,0	WDX 310D2S40	●	160	66	90					WDX 094008	
32,0	WDX 320D2S40	●	162	68	92						
33,0	WDX 330D2S40	●	164	70	94	40	54	70			
34,0	WDX 340D2S40	●	166	72	96						
35,0	WDX 350D2S40	●	168	74	98						
36,0	WDX 360D2S40	●	170	76	100						
37,0	WDX 370D2S40	●	179	79	109						
38,0	WDX 380D2S40	●	181	81	111						
39,0	WDX 390D2S40	●	183	83	113						
40,0	WDX 400D2S40	●	185	85	115						
41,0	WDX 410D2S40	●	187	87	117	40	49,5	70		WDX 125012	
42,0	WDX 420D2S40	●	189	89	119						
43,0	WDX 430D2S40	●	191	91	121						
44,0	WDX 440D2S40	●	193	93	123						
45,0	WDX 450D2S40	●	195	95	125						
46,0	WDX 460D2S40	●	197	97	127						
47,0	WDX 470D2S40	●	199	99	129						
48,0	WDX 480D2S40	●	201	101	131						
49,0	WDX 490D2S40	●	203	103	133						
50,0	WDX 500D2S40	●	205	105	135	40		70		WDX 156012	
51,0	WDX 510D2S40	●	207	107	137						
52,0	WDX 520D2S40	●	209	109	139						
53,0	WDX 530D2S40	●	211	111	141						
54,0	WDX 540D2S40	●	213	113	143						
55,0	WDX 550D2S40	●	215	115	145						
56,0	WDX 560D2S40	○	222	120	152						
57,0	WDX 570D2S40	○	224	122	154						
58,0	WDX 580D2S40	○	226	124	156						
59,0	WDX 590D2S40	○	228	126	158						
60,0	WDX 600D2S40	○	230	128	160	40		70		WDX 186012	
61,0	WDX 610D2S40	○	232	130	162						
62,0	WDX 620D2S40	○	234	132	164						
63,0	WDX 630D2S40	○	236	134	166						
64,0	WDX 640D2S40	○	238	136	168						
65,0	WDX 650D2S40	○	240	138	170						

● = Европейский склад
○ = склад в Японии

■ Пластины

		Тв. сплав с покр.			Рис.	Размеры (мм)			Корпус
Обозначение		АСР300	ACK300	DL1500		l	Толщина	г _ε	
WDX 042004-L	Рис. 4	●	●		1				WDX 130 ~ 150
WDX 042004-G		●	●	●	2	4,2	2,0	0,4	
WDX 042004-H		●	●		3				
WDX 052504-L	Рис. 5	●	●		1				WDX 155 ~ 180
WDX 052504-G		●	●	●	2	5,0	2,5	0,4	
WDX 052504-H		●	●		3				
WDX 063006-L	Рис. 6	●	●		1				WDX 185 ~ 225
WDX 063006-G		●	●	●	2	6,0	3,0	0,6	
WDX 063006-H		●	●		3				
WDX 073506-L		●	●		1				WDX 230 ~ 285
WDX 073506-G		●	●	●	2	7,5	3,5	0,6	
WDX 073506-H		●	●		3				
WDX 094008-L		●	●		1				WDX 290 ~ 360
WDX 094008-G		●	●	●	2	9,6	4,0	0,8	
WDX 094008-H		●	●		3				
WDX 125012-L		●	●		1				WDX 370 ~ 450
WDX 125012-G		●	●	●	2	12,4	5,0	1,2	
WDX 125012-H		●	●		3				
WDX 156012-L		●	●		1				WDX 460 ~ 550
WDX 156012-G		●	●	●	2	15,2	6,0	1,2	
WDX 156012-H		●	●		3				
WDX 186012-G		○	○		2	18,0	6,0	1,2	WDX 560 ~ 650

■ Запасные части

Винт	Ключ	Ключ	Применяемые корпуса	Рекомендуемый Момент (нм)
BFTX 01604 N	TRX 06	—	WDX 130D2S20 ~ 150D2S20	0,5
BFTX 0204 N	TRX 06	—	WDX 155D2S20 ~ 180D2S25	0,5
BFTX 02206	—	TRD 07	WDX 185D2S25 ~ 225D2S25	1,0
BFTX 02506 N	—	TRD 08	WDX 230D2S25 ~ 285D2S32	1,5
BFTX 03584	—	TRD 15	WDX 290D2S32 ~ 360D2S40	3,5
BFTX 0511 N	—	TRD 20	WDX 370D2S40 ~ 450D2S40	5,0
BFTX 0615 N	—	TRD 25	WDX 460D2S40 ~ 650D2S40	5,0

Обозначение корпуса сверла

WDX 200 D2 S25

Диаметр сверла (Ø20,0 мм) Длина канавки L/D (2 x D) Диаметр хвостовика (Ø 25,0 мм)

Обозначение пластин

WDX 06 30 06 -G

Ширина (6,0 мм) Тип стружколома Толщина (3,0 мм) Радиус при вершине (0,6 мм)

Сверла
MULTI DRILL